| Work Order ID 61852 Wednesday, September 08, 2010 9:16:19 AM                             |                                       |                                      |                           |       |              |            | `                |                  | Page 1             |
|--|---------------------------------------|--------------------------------------|---------------------------|-------|--------------|------------|------------------|------------------|--------------------|
| Item ID: D212-664-101 Revision ID: Item Name: Crosstube Fwd                              |                                       | Accept.                              |                           |       |              | s          | etup Star        |                  |                    |
| Start Date: 9/8/2010 Start Qty: 1.00 Required Date: 9/24/2010 Req'd Qty: 1.00 Reference: |                                       | •                                    | Cust Item ID<br>Customer: | :<br> |              |            | •                |                  | 1818 III 1181 IEEI |
| Approvals: Process Plan: QC:   | Date: 10-9-0                          | Tooling:                             | Dat                       | 63    | -            | F          | Run Star<br>Stop |                  |                    |
| Sequence ID/ Operation Work Center ID Description  | ,                                     | Set Up/<br>Run Hours                 | TrooPID                   | Tool# | Plan<br>Code | Accept Qty | Reject<br>Qty    | Reject<br>Number | Insp.<br>Stamp     |
| Draw Nbr Revision Nbr  | <b>*</b>                              |                                      |                           | T. 10 |              |            |                  |                  |                    |
| D212-664-141 • Rev D  100  DOCUMENT CONT  DC  Memo  Document Control  Photocop           | ROL  by bluefile and create labels as | 0.00<br>0.00<br>per PPP D212-664-101 | CHG003                    |       |              |            |                  |                  |                    |
| Packaging Packaging Packaging  |                                       | 0.00<br>0.00 ·                       |                           |       |              |            | 10               | -9               | ( <del>)</del>     |

120

CNC Bend 2

Memo

BENDING MACHINE - CROSSTUBES

0.00

0.00

- CNC Alpha 160 Bender

Bend tube as per Dwg D212-664-141 using CNC bender program 212-fw and . Folio D212-664-101  $\,$ 

|  | Dart | Aero | ospace | Ltd |
|--|------|------|--------|-----|
|--|------|------|--------|-----|

| W/O:            |  |                   | RK ORDER CHANG    | NGES                         |        |             |            |             |                               |                          |
|-----------------|--|-------------------|-------------------|------------------------------|--------|-------------|------------|-------------|-------------------------------|--------------------------|
| DATE            | STEP   | PR                | ROCEDURE CHAN     | IGE                          |        | Ву          | Date       | Qty         | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |
| -               |  | ·                 |                   |                              |        |             | I          |             |                               |                          |
|                 | ,  |                   | ,                 |                              |        |             | 1          |             |                               | g.                       |
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|                 |  |                   |                   |                              |        |             |            |             |                               |                          |
| <u> </u>        |  | ,                 |                   |                              |        |             | :          |             |                               |                          |
| Part No: PAR #: |  | Fault Categ       | Jory:             | _ NCR                        | l: Yes | No DQ       | <b>4</b> : | _ Date: _   | ·<br>—                        |                          |
| Resolution:     |  |                   | Disposition       | ) <b>:</b>                   | QA:    | N/C CI      | osed:      |             | Dáte:                         |                          |
| NCR:            |  |                   | WORK ORDE         | R NON-CONFORM                | ANCE   | (NCF        | R)         |             |                               | 1                        |
| DATE STEP       |  | Description of NC |                   |                              | tion B |             | Verific    | ation       | Approval                      | Approval                 |
| DAIL            | SILL   | Section A         | Initial Chief Eng | Action Description Chief Eng |        | Sign 8      |            | on C        | Chief Eng                     | QC Inspector             |
|                 |  |                   |                   |                              |        |             |            |             |                               |                          |
|                 |  |                   |                   |                              | ,      |             |            |             |                               |                          |
|                 |  |                   |                   |                              |        | •           |            | ,           | •                             |                          |
|                 |  |                   |                   |                              |        |             | '          | ·           |                               |                          |
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| ン               | The state of the s |                   |                   | ••                           |        |             | 1          |             |                               |                          |
| Ant.            |  |                   |                   |                              |        |             | 1          |             |                               | 1                        |
|                 |  |                   | •                 | •                            |        | <del></del> | 1          | <del></del> |                               |                          |
|                 |  |                   |                   |                              |        |             |            |             | 7.                            | ·                        |
|                 |  | <b>→</b>          |                   |                              |        |             | I          |             |                               |                          |
| 1               | 1  |                   |                   |                              | i      |             |            |             | 1                             | 1                        |

#### Work Order ID 61852

Wednesday, September 08, 2010 9:16:19 AM



Page 2

Item ID:

D212-664-101

Accept

Setup Start

Run

Stop



**Revision ID:** 

**Start Date:** 

Item Name:

Required Date: 9/24/2010

Crosstube Fwd

9/8/2010

Start Qty: 1.00

Req'd Oty: 1.00

**Cust Item ID:** 

**Customer:** 

Reference:

Process Plan: \_\_\_\_\_ Date:

Tooling:

SPC (Y/N):

Date:

Stop

Start



Sequence ID/ **Work Center ID** 

130

**Quality Control** 

Operation Description

QC15- Crosstube Dimensional Check

QC: \_\_\_\_\_ Date:

Memo

Set Up/ **Run Hours** 

Tool ID

Date:

Tool # Plan Code

Accept Qty

Reject **Qty** 

Reject

Number Stamp

140



Crosstubes

Crosstubes

Memo · ·

1-Drill pilot holes in tube as per Dwg D212-664-141 using drill Jig DT8548 & DT8549, using drill table DT8577, set-up towers in hole #7 as per QSI 10

0.00

0.00

2-Ream hole to finish size in tube as per Dwg D212-664-141using drill Jig DT8548 & DT8549. Check dimensions between holes, both sides on both cuffs, to ensure alignment with saddle holes.

3-Scribe part # and batch # using vibrating stylus as per Dwg D212-664-141

4-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D212-664-141



9-9-21

| W/O: WORK ORDER CHANGES |      |                  |    |      |     |                                     |                          |  |  |
|-------------------------|------|------------------|----|------|-----|-------------------------------------|--------------------------|--|--|
| DATE                    | STEP | PROCEDURE CHANGE | Ву | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |  |  |
|                         |      |                  |    | ļ    |     |                                     |                          |  |  |
|                         |      |                  |    | 1    |     |                                     |                          |  |  |
|                         |      |                  |    | !    |     | 1                                   |                          |  |  |
|                         |      |                  |    | 1    |     |                                     |                          |  |  |

| NCR:61   | 852  | W  | ORK OR | DER NON-CONFORMANCE   | (NCR)                                |                              |                | 1         |           |              |
|----------|------|--|--------|---|--------------------------------------|------------------------------|----------------|-----------|-----------|--------------|
|          |      | Description of NC  |        | Corrective Action Section B   | Verification                         | Approval                     | Approval       |           |           |              |
| DATE     | STEP | STEP   | STEP   | Section A   | Initial<br>Chief Eng                 | Action Description Chief Eng | Sign &<br>Date | Section C | Chief Eng | QC Inspector |
| 10/09/29 | 170  | The was polished 3 times to remove herks tound DURING NOT, wall thicknesses were measured to check remains | Die Ge | BOTTOM WALL OF TUBE IN UP TO 0,050" BELOW NOMINAL ALONG ONE THERER, CRITICAL AREA, SCRAP TUBE U10,09,29 | 8<br>10/10/07<br>Gave                | 10-10-07                     | Wor            | olulos    |           |              |
|          |      | MEBSUZED TO CHECK REMAING<br>THICKNESS   |        |   | Eng.<br>Scr.ps<br>Scrop<br>But cells |                              |                | V v       |           |              |
|          |      | •  |        |   | 3000 5447                            | !                            |                |           |           |              |

#### Work Order ID 61852

Wednesday, September 08, 2010 9:16:19 AM



Page 3

Item ID:

D212-664-101

Accept

Setup Start

Stop



**Revision ID:** 

**Item Name:** 

Crosstube Fwd

**Start Date:** 

9/8/2010

Start Qty: 1.00

Req'd Qty: 1.00 **Required Date: 9/24/2010** 



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/

Date:

Date:

Tool # Plan

Reject

**Qty** 

Run

Accept

Qty

Start

Stop

Reject



Number Stamp

Insp.

Sequence ID/ Work Center ID

150

HandFXtube Hand Finishing Crosstubes **Operation** Description

Crosstubes Chemical Conversion

**Run Hours** 

0.00

0.00 Chemical Conversion Coat within 24 hours of bending and drilling

Tool ID

10-9-21

Code

160

QC O Quality Control

QC5- Inspect part completeness to step on W/O

0.00

170

Outsource2

Outsource process - NDT

Outsource process - NDT per QSI038 4.1

0.00

0.00

Memo

Memo

Liquid Penetrant Inspection as per QSI 038

Issue P/O:\_ 12615 LPI as per ASTM 1417 Level 2

Attach copy of NDT results to work order

12653



(4 10/9/22 ()

CX1019128 (1)

0

| W/O: |      | WORK ORDER CHANGES |    | ;    |     |                                     |                          |  |  |  |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|--|--|
| DATE | STEP | PROCEDURE CHANGE   | Ву | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |  |  |  |
|      |      |                    |    |      |     |                                     |                          |  |  |  |
|      |      |                    |    |      |     |                                     |                          |  |  |  |
|      |      |                    |    |      |     | ·                                   |                          |  |  |  |
|      |      |                    |    |      |     |                                     |                          |  |  |  |
|      |      |                    |    |      |     |                                     |                          |  |  |  |

| Part No: |             | PAR #: | Fault Category: | NCR: Yes No    | DQA: | Date: |
|----------|-------------|--------|-----------------|----------------|------|-------|
|          | Resolution: |        | Disposition:    | QA: N/C Closed | :    | Date: |

| NCR:      |              | W   | ORK OR                      | DER NON-CONFORMANCE   | (NCR)          |              |           |              |
|-----------|--------------|---|-----------------------------|---|----------------|--------------|-----------|--------------|
|           |              | Description of NC   | Corrective Action Section B |   |                | Verification | Approval  | Approval     |
| DATE STEP |              | Section A   | Chief Eng Chief Eng Date    |   | Sign &<br>Date | Section C    | Chief Eng | QC Inspector |
| ાગીયીટર   | <del>4</del> | Decring NDT testing multiply<br>Inditation were found punni<br>lenst wany allow the tube. | poxun                       | - Mansur wall thickness.  - 7 Pe gr. m took complete x-tube.  For a second time.  -> re aloone per 0.02005            |                |              | 10051042  | 10/05/22     |
|           |              |   | Josius                      | -> measure with altrasonic to ensure would the denses is still with in limits + Records. By Engineering Con FAI gleet |                | Sie          | Posicur   | Sologhi      |
| ,         |              |   | POSIUM                      | > renot and attach results  |                | Page'        | Josium.   | Soloiliz     |

| V | ork | Order | ID | 61852 |
|---|-----|-------|----|-------|
|---|-----|-------|----|-------|



Page 4

Wednesday, September 08, 2010 9:16:19 AM

Item ID:

D212-664-101

Accept



Setup Start

Stop



**Revision ID:** 

Item Name: Crosstube Fwd

**Required Date: 9/24/2010** 

**Start Date:** 

9/8/2010

Start Qty: 1.00

**Cust Item ID: Customer:** 

Tool ID

Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling: SPC (Y/N):

Date: Date:

Tool # Plan

Code

Reject

Qty

Start



Sequence ID/ **Work Center ID** 

180

Packaging

Packaging

Operation Description

Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

Ensure copy of NDT results attached to work order.

Date:

**Run Hours** 

0.00

0.00

Set Up/

Run

Accept

Qty

Stop

Number Stamp

Insp.

Reject

190

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Inspect for damage & ensure results are as per Dwg D212-664-141



| W/O:                     |      |                   | W                    | ORK ORDER CHANG              | ES             | ·            |              |                                     | 1                        |
|--------------------------|------|-------------------|----------------------|------------------------------|----------------|--------------|--------------|-------------------------------------|--------------------------|
| DATE                     | STEP | PRO               | OCEDURE CH           | NGE                          | Ву             | Date         | Qty          | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|                          |      |                   |                      |                              |                |              |              |                                     |                          |
|                          |      |                   |                      |                              |                | ļ            |              |                                     |                          |
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|                          |      |                   |                      |                              |                |              |              |                                     |                          |
|                          |      |                   |                      |                              |                |              |              |                                     |                          |
| Part No:PAR              |      | PAR #:            | Fault Cate           | egory:                       | _ NCR: Yes     | No <b>DQ</b> | A:           | _ Date: _                           |                          |
| Resolution: Disposition: |      |                   |                      | on:                          | _ QA: N/C C    | osed:        |              | Date:                               |                          |
| NCR:                     |      |                   | WORK ORE             | ER NON-CONFORMA              | ANCE (NCF      | ₹)           |              |                                     |                          |
| DATE STEP                |      | Description of NC |                      | Corrective Action Section    |                | Verific      | Verification |                                     | Approval                 |
|                          | OIL! | Section A         | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date |              | on C         | Chief Eng                           | QC Inspector             |
|                          |      |                   |                      |                              |                |              |              |                                     |                          |
|                          |      |                   |                      |                              |                |              |              |                                     |                          |
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|                          |      |                   |                      |                              |                |              | ٠            | *                                   |                          |

#### Work Order ID 61852

Wednesday, September 08, 2010 9:16:19 AM



Page 5

Item ID:

D212-664-101

Accept

Setup Start



**Revision ID:** 

**Item Name:** 

Crosstube Fwd

**Start Date:** 

9/8/2010

Start Qty: 1.00

Req'd Qty: 1.00

**Cust Item ID:** 

**Customer:** 

Tool ID

Reference:

| Approvais: | Pro |
|------------|-----|
|            |     |

Required Date: 9/24/2010

Process Plan: Date: Tooling:

Date:\_\_\_\_\_

SPC (Y/N):

Date:

Date:

Tool # Plan

Code

Run

Accept

Qty

Start

Stop



Stop

Reject

Qty

Number Stamp

Insp.

Reject

Sequence ID/ **Work Center ID** 

200

SprayPaint

**Spray Painting** 

Operation **Description** 

Spray Painting per QSI005 4.2

SprayPaint

Set Up/ **Run Hours** 

0.00

0.00

1-Prime inside and outside crosstube as per QSI 005 4.2 2-Paint outside crosstube with White Imron as per QSI 005 4.2

PRIME: Start Time: Fininsh Time:

PAINT: Start Time: Finish Time:



210

Memo

QC14- Inspect Spray Paint

0.00

**Quality Control** 

Then, Wrap in plastic bag to protect from scratches

| W/O:        |      |   | WO   | RK ORDER CHANG               | GES     | •••••          | · · · · · · · · · · · · · · · · · · · |            |                               |                       |
|-------------|------|---|--|------------------------------|---------|----------------|---------------------------------------|------------|-------------------------------|-----------------------|
| DATE        | STEP | PRO                                     | CEDURE CHAN  | IGE                          |         | Ву             | Date                                  | Qty        | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
|             |      |   | - Alteria de la compania de la comp |                              |         |                |                                       |            | Prod Nigr                     |                       |
|             |      |   |  |                              |         |                | ,                                     |            | ļ                             |                       |
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|             |      | *************************************** |  |                              |         |                | j                                     |            |                               |                       |
|             |      |   |  |                              |         |                | 9                                     |            |                               |                       |
|             |      |   |  |                              |         |                |                                       |            |                               |                       |
| Part No     | :    | PAR #:                                  | Fault Categ  | jory:                        | NCR     | : Yes I        | No DQA                                | <b>\</b> : | Date:                         |                       |
|             |      | esolution:                              |  |                              |         |                |                                       |            |                               |                       |
| NCR:        |      | V                                       | WORK ORDE  | R NON-CONFORM                | IANCE   | (NCR           | )                                     |            |                               |                       |
| DATE        | OTED | Description of NC                       |  |                              | ction B |                | Verific                               | ation      | Approval                      | Approval              |
| DATE        | STEP | Section A                               | <b>Initial</b> Chief Eng   | Action Description Chief Eng |         | Sign &<br>Date | Section                               |            | Chief Eng                     | QC Inspector          |
|             |      |   |  |                              |         |                |                                       |            |                               |                       |
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|             |      | MA-71M                                  |  |                              |         |                |                                       |            |                               |                       |
|             |      |   |  |                              |         |                |                                       |            |                               |                       |
|             |      |   |  |                              |         |                |                                       |            |                               |                       |
|             |      |   |  |                              |         |                |                                       |            |                               |                       |

#### Work Order ID 61852

Wednesday, September 08, 2010 9:16:19 AM



Page 6

Item ID: **Revision ID:**  D212-664-101

Crosstube Fwd

Accept



Setup Start

Stop



Date:

**Start Date:** 

Item Name:

9/8/2010 Required Date: 9/24/2010 Start Qty: 1.00 Req'd Qty: 1.00

**Cust Item ID: Customer:** 

Reference:

Approvals:

Process Plan: Date: Tooling:

Set Up/

**Run Hours** 

Date:

Run Start

Qty



QC: \_\_\_\_\_ Date:

SPC (Y/N):

Tool ID

Tool # Plan

Code

Accept Qty

Reject Reject

Sequence ID/ **Work Center ID** 

220

Crosstubes

Crosstubes

**Description** 

Operation

Crosstubes Memo

0.00

0.00

1- Lightly scuff the bonded area using a 320 grit sand paper and clean the area

with 41058 wash 'n' wipe

2-Install supports with magnobond as per QSI 015 Adhere for for 12 Hrs Batch:

A/R 6398 Magnobond

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

240

230

Packaging

Pick Kit

0.00

Memo

0.00

Packaging

Stop

Insp.

Number Stamp

| Dart Ae | erospace | Ltd |
|---------|----------|-----|
|---------|----------|-----|

| Dart Aei | ospace Lt | d                 |                      |  |             |       |         |                                     |                          |
|----------|-----------|-------------------|----------------------|--|-------------|-------|---------|-------------------------------------|--------------------------|
| W/O:     |           |                   | W                    | ORK ORDER CHANG  | ES          |       |         |                                     | **                       |
| DATE     | STEP      | PRO               | OCEDURE CH           | ANGE   | Ву          | Date  | Qty     | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|          |           |                   |                      |  |             | i     |         |                                     |                          |
| Part No  |           | PAR #:            |                      |  |             |       |         |                                     |                          |
| NCR:     |           |                   | WORK OR              | DER NON-CONFORM  | ANCE (NC    | R)    |         |                                     |                          |
|          |           | Description of NC |                      | Corrective Action Sect   | ion B       | Verif | ication | Approval                            | Approval                 |
| DATE     | STEP      | Section A         | Initial<br>Chief Eng | Action Description Chief Eng   | Sign<br>Dat | & Sec | tion C  | Chief Eng                           | QC Inspector             |
|          |           |                   |                      | G.,  |             | į     |         |                                     |                          |
|          |           |                   |                      | The state of the s | ·           |       |         |                                     |                          |
|          |           |                   |                      |  |             | i     |         |                                     |                          |
|          |           |                   |                      |  |             |       |         | :                                   |                          |

## Work Order ID 61852

Wednesday, September 08, 2010 9:16:19 AM



Page 7

Item ID:

D212-664-101

Accept

Setup Start



**Revision ID:** 

**Start Date:** 

Item Name:

Crosstube Fwd

Start Qty: 1.00 9/8/2010

**Cust Item ID: Customer:** 

Tool # Plan

Code

Reference:

Approvals:

Process Plan: Date: Tooling:

QC4- 100% Inspect kits for completeness

Req'd Qty: 1.00

Operation

Description

Date:

Run

Accept

Qty

Reject

Qty

Start

Stop



QC: Date: SPC (Y/N):

Date:

Tool ID

Stop

Reject



Number Stamp

Insp.

Sequence ID/ Work Center ID

250

**Required Date: 9/24/2010** 

Memo

Set Up/

**Run Hours** 

Quality Control

260

270

Packaging Packaging

Packaging

Identify and pack for shipping as per PPP D212 664-101

Memo

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

MF 10-10.98

0.00 0.00

| W/O:    |         |        | WORK ORDER (    | CHANGES |         |            |                               |                          |
|---------|---------|--------|-----------------|---------|---------|------------|-------------------------------|--------------------------|
| DATE    | STEP    | Р      | ROCEDURE CHANGE | Ву      | Date    | Qty        | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |
|         |         |        |                 |         | !       |            |                               |                          |
|         |         |        |                 |         | !       |            |                               |                          |
|         |         |        |                 |         |         |            |                               |                          |
|         |         |        |                 |         |         |            |                               |                          |
| Part No | ):      | PAR #: | Fault Category: | NCR: Ye | s No DQ | <b>\</b> : | Date: _                       | <del></del>              |
|         | Resolut | ion:   | Disposition:    | QA: N/C | Closed: |            | Date:                         |                          |

| NCR: |      |                   | WORK ORI             | DER NON-CONFORMANC              | E (NCR)        |              |                       |                          |
|------|------|-------------------|----------------------|---------------------------------|----------------|--------------|-----------------------|--------------------------|
|      |      | Description of NC |                      | Corrective Action Section B     |                | Verification | Approval              | Approval                 |
| DATE | STEP | Section A         | Initial<br>Chief Eng | ## Action Description Chief Eng | Sign &<br>Date | Section C    | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                   |                      |                                 |                |              |                       |                          |
|      |      |                   |                      | <b>₩</b> \$<br>• • •            |                | I            |                       |                          |
|      |      |                   |                      | a man of                        |                |              |                       |                          |
|      |      |                   |                      |                                 |                |              |                       |                          |
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## -Picklist Print

Wednesday, September 08, 2010 9:16:24 AM

Work Order ID: 61852

Parent Item:

D212-664-101

Parent Item Name: Crosstube Fwd



Start Date: 9/8/2010

Start Qty: 1.00

Required Date: 9/24/2010

Page 1

Required Qty: 1.00

Comments:

IPP Rev:E□04.02.16□Reformat□KJ/DS

IPP Rev:F 06-03-29 Remove Coments on Pick List JLM

| Component Item ID/<br>Item Name           | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location   | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---|------------------------|---------------|-------------|-----------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D212-664-101TRN  Crosstube Turning Detail |                        | Manufactured  | No          |                       |                  | 110             | Each               | 2.0000         | 1           | Z-6          | 1854          | MB             | 10-09- |
|   |                        |               |             | <u>Location</u><br>LG |                  | Loc (           | <u>Oty</u>         | Loc Code       | _           |              | <b>-</b> .    |                |        |
| D3595-063-450                             |                        | Manufactured  | No          |                       |                  | 230             | 1<br>1<br>Each     | 131.6590       | 4<br> <br>  | 4.21052      | -<br>-<br>6   |                |        |

RUBBER CUSHION

Loc Qty

131.6589737 5.97897368 3.56

10.12

33

79

59580

60983

61465

Loc Code

| W/O:    |      |                   | W                                       | ORK ORDER CHANG              | ES             |          |      |                                     | • •                   |
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| DATE    | STEP | PRO               | OCEDURE CHA                             | NGE                          | Ву             | Date     | Qty  | Approval<br>Chief Eng /<br>Prod Mgr | Approval QC Inspector |
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| Part No | •    | PAR #:            | Fault Cate                              | gory:                        | _ NCR: Yes     | No DQA:  |      | _ Date: _                           |                       |
|         |      | esolution:        |   |                              |                |          |      |                                     |                       |
| NCR:    |      | ,                 | WORK ORD                                | ER NON-CONFORMA              | ANCE (NCR)     | )        |      |                                     |                       |
|         |      | Description of NC | *************************************** | Corrective Action Section    |                | Verifica | tion | Approval                            | Approval              |
| DATE    | STEP | Section A         | Initial<br>Chief Eng                    | Action Description Chief Eng | Sign &<br>Date | Section  |      | Chief Eng                           | QC Inspector          |
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Wednesday, September 08, 2010 9:16:24 AM

Work Order ID: 61852 Parent Item: D212-664-101 Parent Item Name: Crosstube Fwd **Required Date: 9/24/2010** Start Date: 9/8/2010 Start Qty: 1.00 Required Qty: 1.00 MS21920-25 220 Purchased No Each 87.0000 Clamp(per MIL-DTL-8783C) Location Loc Qty Loc Code LG 55 113281 114759 114901 115278 ST451 113281 113282 D2893-1 Manufactured No Each 31.0000 2.75 Support Loc Qty Loc Code 31 56354 12 59457 19 D3428-1 Manufactured No 240 Each 5.0000 Placard Location Loc Qty Loc Code ST056 60484 5

| Dart Ae     | rospace Ltd |        |                    |              |            |          |                               | , .                      |
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| W/O:        |             |        | WORK ORDER         | CHANGES      |            |          |                               |                          |
| DATE        | STEP        | PR     | OCEDURE CHANGE     | Е            | By Date    | Qty      | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |
|             |             |        |                    |              |            | i        |                               |                          |
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| Part No     | :           | PAR #: | Fault Category:    | NCR:         | Yes No I   | DQA:     | Date: _                       |                          |
|             | Resolution: |        | Disposition:       | QA: N        | /C Closed: | <u> </u> | Date: _                       |                          |
| NCR:        |             |        | WORK ORDER NON-CON | IFORMANCE (I | NCR)       | 1        |                               |                          |
| <del></del> |             |        | Corrective Actio   | n Section B  | ·          | ţ        | 1                             | 1                        |

| NCR: |      |                   | WORK ORDE            | ER NON-CONFORMAN              | CE (NCR)       | I            |           |                         |
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|      |      | Description of NC |                      | Corrective Action Section B   |                | Verification | Approval  | Approval                |
| DATE | STEP | Section A         | Initial<br>Chief Eng | Action Description Chief Eng  | Sign &<br>Date | Section C    | Chief Eng | Approval<br>QC Inspecto |
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### -Picklist Print

Page 3

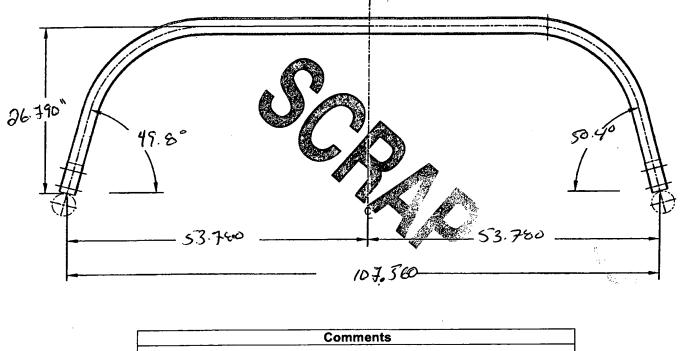
Wednesday, September 08, 2010 9:16:24 AM

Work Order ID: 61852 Parent Item: D212-664-101 Parent Item Name: Crosstube Fwd **Start Date:** 9/8/2010 Required Date: 9/24/2010 Start Qty: 1.00 Required Qty: 1.00 AN6-35A Purchased No 240 39.0000 Each **BOLT** Location Loc Qty Loc Code ST343 39 39 115204 AN6-36A Purchased No 240 Each 48.0000 Location Loc Code ST343 MS21042L6 Purchased No 302.0000 Each Nut Loc Oty Loc Code 302 98 115300 200 AN960JD616 NAS1149D0663J Purchased No 240 Each 0.0000 18 18 Washer

| W/O:     |      |                   | V                    | ORK ORDER CHANG              | ES             |              |                                     |                                       |
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| Part No  | :    | PAR #:            | Fault Ca             | tegory:                      | NCR: Yes       | No DQA:      | Date: _                             |                                       |
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| NCR:     |      | V                 | VORK OR              | DER NON-CONFORMA             | NCE (NCR       | )            |                                     |                                       |
| DATE     | STEP | Description of NC |                      | Corrective Action Section    |                | Verification | Approval                            | Approval                              |
| DATE     | SIEP | Section A         | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date | Section C    | Chief Eng                           | QC Inspector                          |
|          |      |                   |                      |                              |                | i            |                                     |                                       |
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| DART AEROSPACE LTD                            | Work Order:  | 61852        |
|---|--------------|--------------|
| Description: Crosstube High Fwd (205/212/412) | Part Number: | D212-664-101 |
| Inspection Dwg: D212-664-141 Rev: D           |              | Page 1 of 1  |

| Required Dimension | Min    | Max   |
|--------------------|--------|-------|
| Height             | 26.79  | 27.05 |
| 1/2 Span           | 53.59  | 53.85 |
| Angle              | 49     | 52    |
| Total Span         | 107.18 | 107.7 |



|                 | Comments |   |
|-----------------|----------|---|
|                 |          |   |
|                 |          |   |
| QC15 Inspection |          | ] |
| Date            | 10/01/20 |   |

| Rev      | Date     | Change                           | Revised by | Approved |
|----------|----------|----------------------------------|------------|----------|
| A        | 07.02.06 | New Issue                        | KJ/JM      |          |
| В        | 07.05.31 | Dimensions updated per Dwg Rev C | KJ/JM , A  |          |
| С        | 10.04.01 | Dwg Rev updated                  | KJ SA      | 1        |
| <u> </u> | 10.04.01 | Dwg Rev updated                  | I KJ TOF   | 1        |

| W/O:        |      |          |                              | W                                     | ORK ORDER CHAN     | IGES     |                       |                    |     |                               |                          |
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| DATE        | STEP |          | PRO                          | OCEDURE CH                            | ANGE               | 1        | Зу                    | Date               | Qty | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |
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| Part No     |      |          | PAR #:                       | Fault Cat                             | degory:            | NCR:     | Yes N                 | lo <b>DQ</b>       | \:  | Date:                         |                          |
| Resolution: |      |          | 1                            | Disposition: QA:                      |                    |          | QA: N/C Closed: Date: |                    |     |                               |                          |
| NCR:        |      |          | i                            | WORK ORI                              | DER NON-CONFORI    | MANCE (  | NCR)                  | 1                  |     |                               |                          |
| DATE        | STEP | Des      | scription of NC<br>Section A | Initial                               | Action Description | ection B | Sign &                | Verific<br>Section |     | Approval<br>Chief Eng         | Approval QC Inspector    |
|             |      |          |                              | Chief Eng                             | Chief Eng          |          | Date '                |                    |     |                               |                          |
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| Item | Qty<br>-141 | Qty<br>-141B | Part Number    | Description   |
|------|-------------|--------------|----------------|---|
| 1    | х           |              | D212-664-141   | CROSSTUBE ASSEMBLY (205/212/412 HIGH FWD)   |
| 2    |             | Х            | D212-664-141B  | CROSSTUBE ASSEMBLY (214 HIGH FWD)   |
| 3    | 1           | 1            | D6005-128      | CROSSTUBE   |
| 4    | 2           | 2            | D2893-1        | SUPPORT   |
| 5    | 4           | 4            | D3595-063-450  | RUBBER CUSHION  |
| 6    | 4           | 4            | MS21920-25     | CLAMP (OR MS21920-26)   |
| 7    | A/R         | A/R          | MAGNOBOND 6398 | ROCKWELL SPECIFICATION RBO-120-023<br>ADHESIVE (TEXTRON/BELL SPEC. 299-947-100,<br>TYPE II, CLASS 2 ADHESIVE) |

**GENERAL NOTES:** 

8

1) MATERIAL: MANUFACTURED FROM D6005-128 FINISHED LENGTH = 126.514±0.020

CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2 PAINT OUTSIDE PER DART QSI 005 4.2

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

UNITS: INCHES UNLESS OTHERWISE NOTED.

BREAK SHARP EDGES: 0.005 TO 0.010 MAX.

IDENTIFICATION: SCRIBE DART PART NUMBER "D212-664-XXX" AND BATCH NUMBER ON INSIDE USING VIBRATING STYLUS

7) WEIGHT: D212-664-141 = 33.6 ibs (PER IIN-D212-664) D212-664-141B = 33.6 lbs (PER IIN-D212-664)

PART IS SYMMETRIC ABOUT CENTERLINE.

9) RUN CUTTER OFF PART. BLEND OUT EDGE LONGITUDINALY, TRANSITION SHOULD BE SMOOTH.
10) BEND PROGRESSIVELY WITH A MINIMUM OF 3 PASSES. MAXIMUM TUBE FLATTENING OUT TO BEND

6% BASED ON O.D.

11) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.

12) INSTALL D2893-1 SUPPORT USING 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 TO THE SURFAGE OF D2893-1 THAT WILL BE IN CONTACT WITH THE CROSSTUBE PER QSI 015. LET CURE FOR 124 OURS AFTER INSTALLATION AND PRIOR TO PACKAGING.

13) INSTALL MS21920-25 CLAMPS (OR -26) WITH D3595-063-450 RUBBER CUSHIONS TO SECURE THE D2893-1 SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMPS ARE OPPOSITE OF CROSSTUBE.

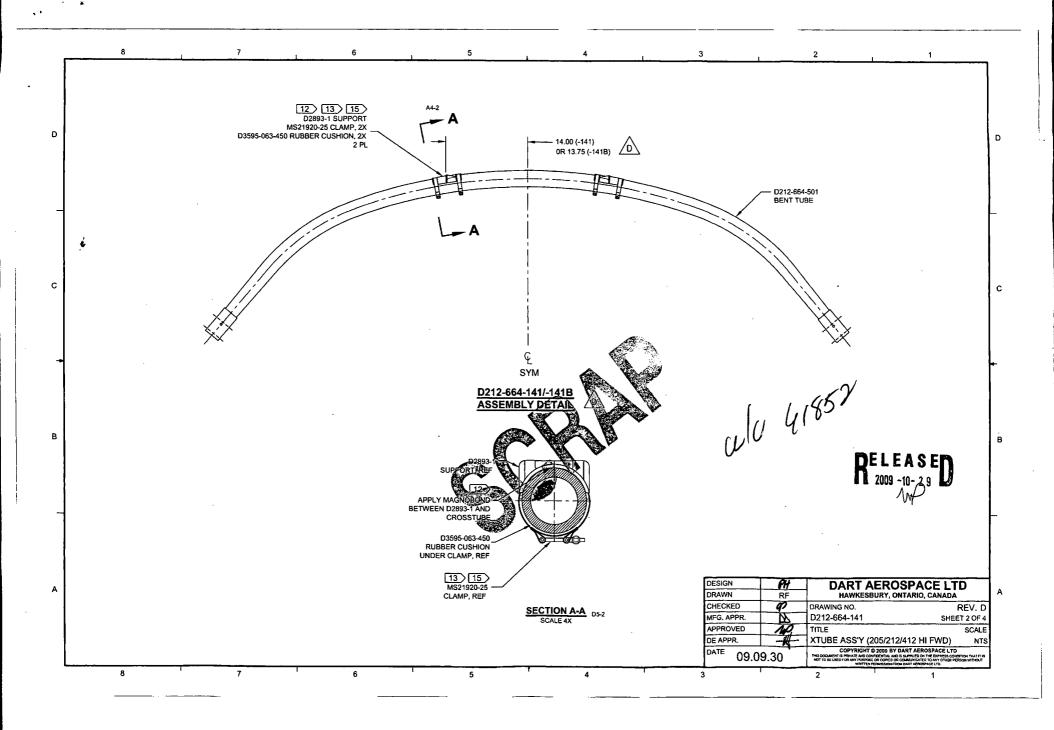
14) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE

15) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.

SHOPCOMY RETURNIO ENGINELIC G UNCONTROLL TO CO! 3 SUBJECT TO AMEND AND A WITHOUT SETTICE

REFORMAT/REVISE GENERAL NOTES/PART LIST: 09.09.30 REORGANIZED VIEWS AND REFORMATTED DRAWING TO CURRENT STANDARDS: ADD -141B (ZN B4-2, D4-2): REMOVED REF & ADD TOLERANCES (ZN B4-3, C6-3, C8-3 & B6-3); RELOCATED FLAG #6 PER PAR 08-046 (ZN A5-3); MOVED TURNING DETAIL & UPDATED TOLERANCE TO SHEET 4 REMOVE -851 ABRASION STRIP; ADD MAGNOBOND 07.03.08 6398, CUSHION, REVERSE CLAMPS ADD HOLES FOR COMPATABILITY WITH BHT/AA PH 05.02.04 SKIDTUBES Α NEW ISSUE PH 00.12.12 REV. DESCRIPTION RY DATE DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN RF CHECKED DRAWING NO. REV. D MFG. APPR. D212-664-141 SHEET 1 OF 4 APPROVED TITLE SCALE DE APPR. XTUBE ASS'Y (205/212/412 HI FWD) NTS COPYRIGHT © 2000 BY DART AEROSPACE LTD DATE 09.09.30

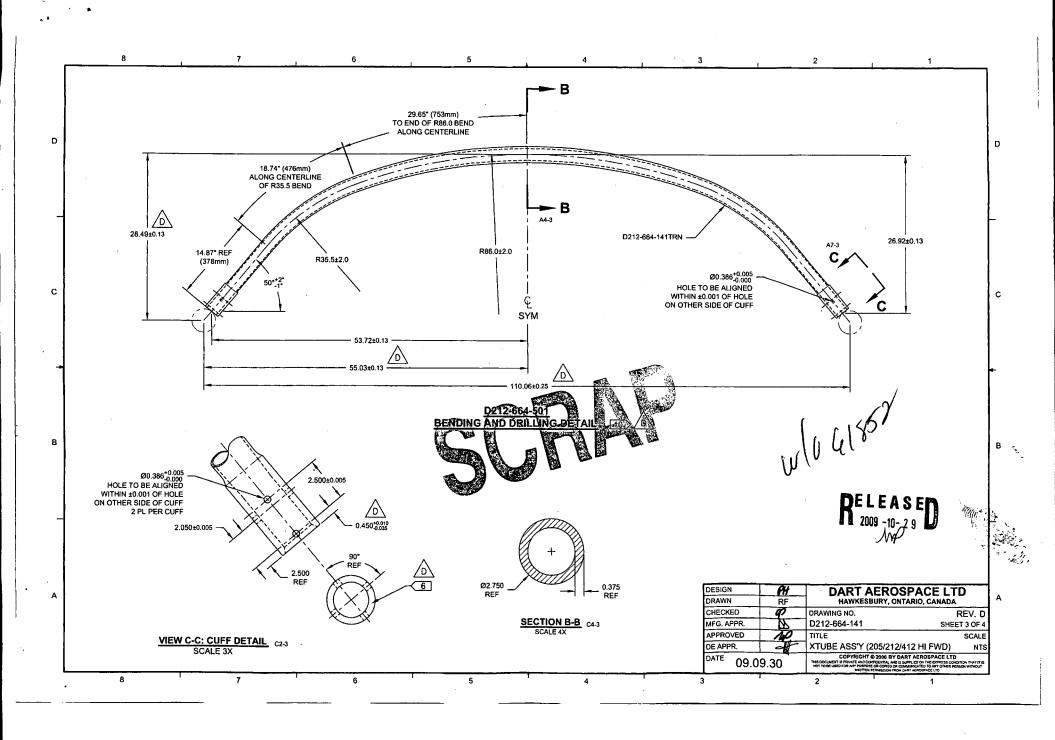
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| NCR: WORK ORDER NON-CONFORMANCE (NCR)  |                    |
| DATE STED Description of NC Corrective Action Section B Verification Approval Ap   | proval             |
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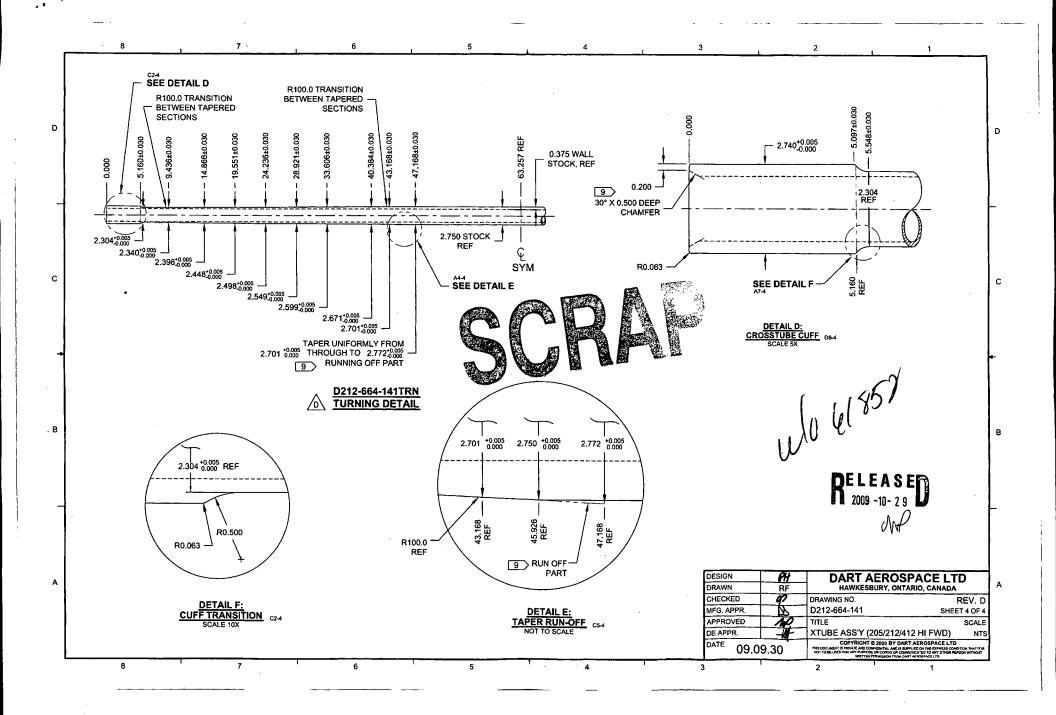
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| Dart Aer | ospace | Ltd                                   |   |              |           |                |                                     | • .                      |
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| W/O:     |        |                                       | WORK ORDER C  | HANGES       |           |                |                                     | ٠.                       |
| DATE     | STEP   | PRO                                   | CEDURE CHANGE   | Ву           | Date      | Qty            | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
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| Part No  | •      | PAR #:                                | Fault Category:   | NCR: Yes     | No DQ     | <b>4</b> :     | Date: _                             |                          |
|          | Re     | esolution:                            | Disposition:  | QA: N/C (    | Closed:   | ***            | Date: _                             |                          |
| NCR:     |        | V                                     | VORK ORDER NON-CONF                                       | ORMANCE (NC  | R)        |                |                                     | ù.                       |
| DATE     | STEP   | Description of NC<br>Section A        | Corrective Action Initial Action Desc Chief Eng Chief Eng | ription Sign | &   Secti | cation<br>on C | Approval<br>Chief Eng               | Approval<br>QC Inspector |
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| NCR:  | WORK ORDER NON-CONFORMANCE (NCR) |                   |                      |                              |                |              |           | Ž.           |  |
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|       |                                  | Description of NC |                      | Corrective Action Section B  |                | Verification | Approval  | Approval     |  |
| DATE  | STEP                             | Section A         | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date | Section C    | Chief Eng | QC Inspector |  |
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| W/O:           |      |                   | We                          | ORK ORDER CHANG              | ES                                    |              |             | * |                          |
| DATE           | STEP | PRO               | OCEDURE CHA                 | NGE                          | Ву                                    | Date.        | Qty         | Approval Chief Eng / Prod Mgr           | Approval<br>QC Inspector |
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| Part No        | :    | PAR #:            | Fault Cate                  | gory:                        | _ NCR: Yes                            | No DQA       | i           | _ Date: _                               |                          |
|                | Re   | solution:         | Dispositio                  | n:                           | _ QA: N/C C                           | losed:       | <del></del> | Date: _                                 |                          |
| NCR:           |      |                   | WORK ORD                    | ER NON-CONFORM               | ANCE (NCF                             | ₹)           |             |   |                          |
| DATE STEP Desc |      | Description of NC | Corrective Action Section B |                              |                                       | Verification |             | Approval                                | Approval                 |
| DAIL           | JILF | Section A         | Initial<br>Chief Eng        | Action Description Chief Eng | Sign &<br>Date                        |              | n C         | Chief Eng                               | QC Inspector             |
|                |      |                   |                             |                              |                                       | 1            |             |   |                          |
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|         |         |        |                 |                    |                  |     | • * ·                         |                          |
|---------|---------|--------|-----------------|--------------------|------------------|-----|-------------------------------|--------------------------|
| W/O:    |         |        | WORK ORDER (    | WORK ORDER CHANGES |                  |     |                               |                          |
| DATE    | STEP    | PR     | OCEDURE CHANGE  | Ву                 | Date             | Qty | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |
|         |         |        |                 |                    |                  | . 1 |                               |                          |
|         |         |        |                 |                    |                  | i   |                               |                          |
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| Part No | ):      | PAR #: | Fault Category: | NCR: Y             | es No <b>D</b> ( | A:  | Date: _                       |                          |
|         | Resolut | ion:   | Disposition:    | QA: N/0            | Closed: _        | :   | Date: _                       |                          |

| Section B iption Sign & Date | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|------------------------------|---------------------------|-----------------------|--------------------------|
|                              |                           | Chief Eng             | QC Inspector             |
|                              | ı                         |                       |                          |
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|  | <u> </u>   |
|--|--|
| LIQUID PENI  | ETRANT TEST REPORT   |
| Deat les State   | PAGE 1 OF 1  DATE SEFT-21, 2010 TIME AM V PM II  |
| ATTENTION LINDA / CHANTEL  | ACUREN JOB NO. 189 - 10 - 0889   |
| inn a Dela GEN CF  | PO/WO No.  |
| ADDRESS 14+0 A-DIPLOS JA   | WORK LOCATION HAWKES BURY (LANT  |
| HADINGS DELLE  | ACCEPTANCE STD. AS TU 1417 REV./DATE 2005  |
| PROJECT F F T (10  | 0.50   |
| FI I I A MI TO   | PNITS  |
| ITEM(S) EXAMINED (7) (CC 4 1,321)  | WAL-3  |
| Description (Provide Anna (Pro | ATE TECHNIQUE NO. LT LECH 2 REV./DATE  |
| JOB DESCRIPTION PROCEDURE NO. LTOOU REV./D/  | and the contract of the contra |
| PART NO.   | MATERIAL STANLESS SUSSITHICKNESS THE ALLUNION ALLUNION   |
| SCOPE WET FLURESCENT LIQUID  | TO CITY TO SOL OF A F  |
| LUSIECTION CARRIED ON  | 7 ON 100% EXTERNAL SULFACE   |
| TEST DETAILS   | ☑ WATER WASH ☐ SOLVENT REMOVABLE ☐ POST EMULSIFIED   |
| METHOD ■ FLUORESCENT □ VISIBLE FAMILY BRAND MACNA FLUX   | ☑ WATER WASH ☐ SOLVENT REMOVABLE ☐ POST EMULSIFIED  BLACK LIGHT S/N / 164/5 ☐ OUTPUT > 1000 μ W/cm² ☐ AMBIENT < 2 fc   |
|  | MIN. LIGHTING EQUIP. 🗆 FLASHLIGHT 🗅 TROUBLELIGHT 🚨 OUTPUT>100 fc @ SURFACE   |
| TENETIVAL INCIDENT   | MIN. LIGHT METER S/N 12 9 88 66 CAL DUE DATE OCT /7  |
| DEVELOPER SAN SOLUTIO | MIN. LIGHT METER S/N 1998866 CAL DUE DATE CC 77  |
| TEST SURFACE   |  |
| SURFACE CONDITION AS GROUND AS WELDED  | MACHINED D SHOT BLASTED CLEAN BARE METAL   |
| SURFACE TEMPERATURE   < - 4°C/ 20°F     - 4°C/ 20°F to 10°C  | C/50°F   |
| RESULTS- (W METRIC   IMPERIAL)   |  |
| 7 SLEEUE'S -> W.O. 62188/  |  |
| 1 CLOSSTUBE - W.O. 62098/V   |  |
| 1 Closs Tube -> W.O. 6 19 181  |  |
| 1 Closs TuBE → W.O. 6 19 18 1<br>1 Closs TuBE → W.O. 6 19 17 17 1<br>1 Closs TuBE → W.O. 6 19 59 1<br>1 Closs TuBE → W.O. 6 19 58 1<br>1 Closs TuBE → W.O. 6 19 52<br>1 Closs TuBE → W.O. 6 18 53  |  |
| 1 , Closs Tube Da. O. G. G. S. T.  |  |
| 1 CEOSS 1456-030, 617 381  | 1 INDUATIONS ON CROSSTUBES   |
| 1 Closs Tude Two O. 618 32   | / INDUATIONS ON CLOSSTUBES<br>V W.O. = 5 -> 61852, 61853.  |
| 1 Closs 745 0.0. 618 53  | V 00.00.   |
| 1 Coss Tube two.0.615 0 71 V   |  |
| 1 (Mass 14BE-2W.O. 615081V)  |  |
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| SIGNATURES   |  |
| CLIENT REPRESENTATIVE ENC DOCUMENTS  | DTR# \$6339/   |

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SIGNATURE

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NAME

REPORT

REVIEWED BY:

INITIALS



# LIQUID PENETRANT TEST REPORT

P- 15194

| ACUREN   | -   |   |   |  |  |   |                           | .,                                     | ,                       |
|--|---|---|---|--|--|---|---------------------------|--|-------------------------|
|  |   |   |   |  |  |   | PAGE                      | 1_0                                    | )F                      |
| CLIENT   | DA21  | AERO SPAC   | £   | DATE   | SEP1-78  |   |                           | AM 🗹                                   | РМ 🗆                    |
| ATTENTION  |   | DA/CHAN   |   | ACUREN JOE   |  | 3-10-0  | 895                       |  |                         |
| ADDRESS  |   | BERDEEN   |   | <br>_ PO/WO No.  | 1265   | 3 —   |                           |  |                         |
| ·  | Hackes  | Bury on   | 7.  | —<br>Work Locat  | 2  | ANKESB  | MY 1                      | LANT                                   | 7                       |
|  |   |   |   | ACCEPTANCE   |  | 1417  |                           | E ,20                                  | ر کی ا                  |
| PROJECT  |   | F.P. I.   | مین ک   | Poss 7   |  | AND MAC   | HWED                      | 1.42                                   | <u>-5.</u>              |
| ITEM(S) EXAMINED   | (4) cl  | OSS TUBES   |   | (6) -  | - 574DS  | <u> </u>  |                           |  |                         |
|  |   |   | ·   |  |  |   |                           |  |                         |
| JOB DESCRIPTION  | ON  | PROCEDURE NO. LT  | Г- <i>000)</i> Rev./Date  |  |  | 10. LT-TELH   |                           |  |                         |
| Part No.   |   |   |   |  |  | STEELTH   | // : -                    | _                                      | Aluminic                |
| SCOPE WI   | ET PL   | URESCENT  |   | 10 PE  | NETRAN   |   | (Ec 71                    | لرن                                    |                         |
| CA   | VI IED  | 0470N   | 100 %   | ExT  | TOUNK  | Sul   | MA CE                     |  |                         |
| TEST DETAILS   |   |   |   |  |  |   |                           | D 5                                    | F10 11 01 = 1 = 2       |
| METHOD   |   |   | ☐ VISIBLE   | WATER V  | Vash<br>S/N /6454  | OUTPUT > 100  |                           | ☐ POST                                 | EMULSIFIED<br>NT < 2 fc |
| FAMILY BRAND PENETRANT   | ZL07  | VA PLUX MINIMUM DWELL TIM   | E 45 16 MIN   | LIGHTING EQ  | UIP.  FLASHLIGH  | T TROUBLELIG  | HT OUTF                   |  |                         |
| PENETRANT REMOV  |   | MINIMUM DRY TIME  | >10 <b>M</b> in   | . OTHER  | LABINO   |   |                           |  |                         |
| DEVELOPER  | 5KD 57  | MINIMUM DWELL TIM   | E 10 MIN  | . LIGHT METER  | RS/N 1098  | 066   | CAL DUE                   | DATE O C                               | 010                     |
| DEVELOPER TYPE  TEST SURFACE   | Non Aqu   | JEOUS AQUEOUS   | LI DKY  |  |  |   |                           |  |                         |
| SURFACE CONDITIO   | N AS GROU   |   | WELDED  | MACHINE  |  |   |                           | LEAN BARE                              |                         |
| SURFACE TEMPERA  | TURE 🔲 < - 4°C/   |   | C/ 20°F то 10°C/5   | 0°F  | <b>⊡</b> 10°C/5  | 0°F то 52°С/125   | o°F 🕠 >                   | 52°C/125°                              | r                       |
| RESULTS-   | ( METRIC  | ☐ IMPERIAL)   | ·   |  |  |   |                           |  | -                       |
| 16-5-  | TUDS-W  | .O. 61370   |   |  | = = = 27,  | Server S  | FP                        |  |                         |
| 1 - Clo  | iss Tube  | -w.o. 6204  | 15 V  | 250  | EE PC  | 151°  | 73                        | ٠                                      |                         |
| 1 - CR   | USS TUBE  | -Web. 6137  | 20 V  | - 020  | SS TUB   | ه م رود<br>)، ن -رو<br>0 . ن -  | 0.61                      | 1852                                   |                         |
| E-C/6  | SSTUSE-   | -W.C. 6185  | 4   |  |  | W.C   | e O. I.                   | . <i>0.</i>                            | ا ۱۰۰۰                  |
| 1 -CR0   | SSTUBE-   | -W.O. 618 5   | 31/   |  | ,  |   |                           |  |                         |
|  |   |   |   |  | m  | 1009 Z  | 9                         |  |                         |
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| SIGNATURES   |   |   |   |  |  |   | NE                        |  |                         |
| CLIENT REPRESE   | NTATIVE _ MA  | HHEW MURDY  | 4 116   | ALL 1  | Mudat S  | pTR)  | 中的自治                      | Ø33°                                   | 73                      |
| TECHNICIAN (SIGNA  |   | PRINT   |   | SIGNAT   | JRF  | REPORT<br>REVIEWED BY:  |                           |  |                         |
| NAME (PRINT):  | _M  | . KE Joths  | Tor   | - 111  |  | TAL VILVALU DI.   | NAME                      |  | INITIALS                |
|  | CGSB L  |   |   | 2"" TECHN<br>LEVEL<br>REG. NO  | SNT LEVEL  |   |                           |  |                         |
|  |   |   |   |  |  |   |                           | ······································ |                         |